



Dart Hawkesbury
1270 Aberdeen St
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Tel (613) 632-5200

RBH9928
Job Sheet 168326



000900

Part No: RBH9928

Job Qty: 4 ea

Part Name: Tab Bender with Plastic Block



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/13/17

Job Tracking No:

Due Date: 12/11/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Customer: Seaside Helicopters Inc (CSEAS01)

2580 Jason Court Oceanside, CA, 92056 USA ph:(760) 806-3780

Note: DWG RBH9928 Rev B U/R IPP Rev A 17.11.15 New issue DP Verify DD/IPP Rev B 17.11.20 DWG Rev J DP Verify DD

Ship Via:

Rev. J AFS 18/02/16

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		12/9/17	0.00	0.00	Start Up Container		MLC
110	Small Fab	4 pcs		12/11/17	0.00	0.40	Small Fab		MLC DAS
120	QC	4 pcs		12/11/17	0.00	0.00	QC4		38
130	Packaging	4 pcs		12/11/17	0.00	0.00	Packaging3		9-89
140	QC21-FG	4 Ea		12/11/17	0.00	0.00	QC21		FEB 16 2018

Part Op 110 - Pick RBH9928-1 and RBH9928-2

Descriptions: 130 - Bag and tag

DAS 21 9-89
FEB 16 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	RBH9928-1	4	0	0	0
	RBH9928-2	4	0	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

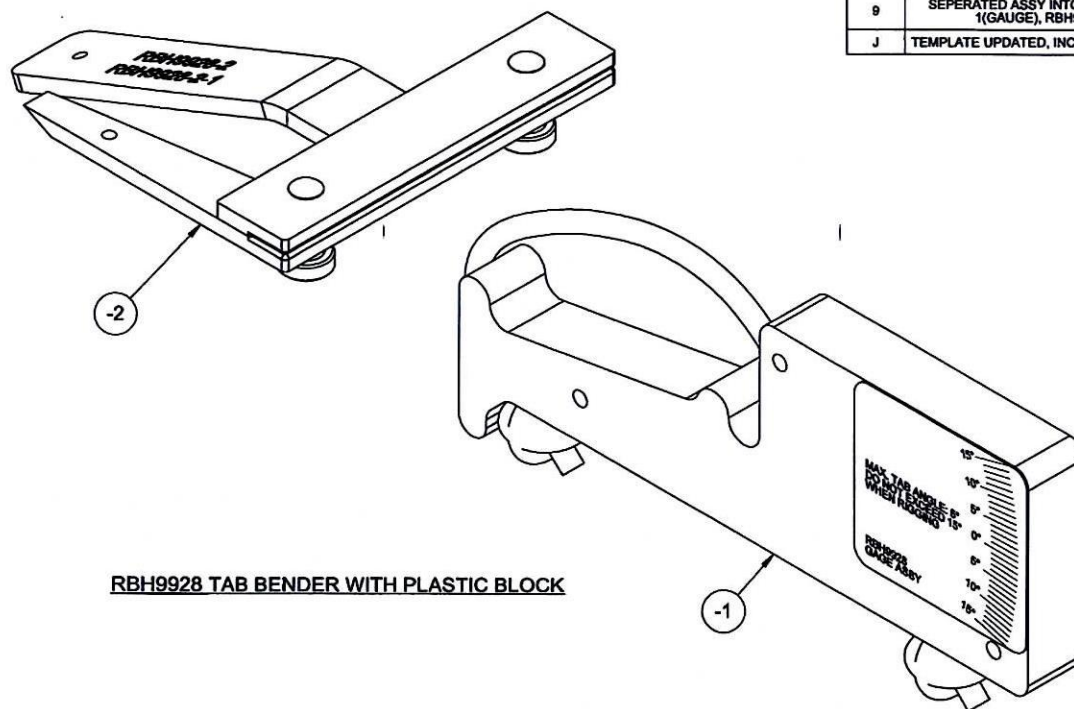
Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Desc _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	Skid-tube ☐ Machining ☐ Date: 02/15/18 07:18 AM	Cross tube ☐ Small ☐ Part: RBH9928 Serial No/ Batch: S042498 Revision: RBH9928 Inspector: _____	AGAINST DEPARTMENT/PROCESS Water Jet ☐ Prod. Eng. Coord. ☐ Ec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐	MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval
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Root Cause			
Environment ☐	No Re-ve ☐		
Design ☐	Operator ☐		
Doc/Data ☐	Offset/Set ☐		
Equip/Tooling ☐	Supplier ☐	Cracks ☐	BOM/Route ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Broken/Damage/Defect ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Inspection Incomplete/Unqualified ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Contamination ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Countersink ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Cut Too Short ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Instructions Incomplete/Unclear ☐
Past Expiry Date ☐	Manufacturing Process ☐		Drill Holes ☐
Misidentified ☐	Past Due ☐	OTHER : _____	

ITEM #	QTY	PART #	TITLE	PG
-1	1	RBH9928-1	GAGE	-
-2	1	RBH9928-2	TRIM TAB BENDER	-

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
1	BLOCK SIZE STRETCHED TO 1.618 & 3.73 OTHER DIMENSIONS UNCHANGED	-	9/26/01	-	DW
2	ADDED 1/16 RADIUS TO -5 CLAMP	-	5/23/03	-	-
3	CHANGED POCKET SIZE FROM 2.73 x 4, TOP FINGER GRIP FROM 1.605, TOP FINGER RND FROM 3.5, AND ADDED INFO ON BUNGEE CORD	-	10/12/06	WP	-
4	MOVED .25 DIA HOLE FROM 8.0, 3.043 TO 8.0, 2.875	-	10/12/06	WP	-
5	ADDED R.062 RADIUS TO -3 (5x) AND EXTENDED R.062 ON -5 FROM .50 TO .625	-	2/25/09	WP	DW
6	COMBINED RBH9928-2 & RBH9928-1, CHD DWG. NO. FROM RBH9928-1, UPDATED TITLEBLOCK & REVISION BLOCK	-	5/14/09	RJC	RW
7	CHD .625 (5x) DIM. TO .500 (5x) -3, CHD #10 DRILL x2 TO x4 -3, ADDED .500 DIM. TO -5, ALL CHANGES PER G.E.	-	5/27/10	RJC	-
8	CORRECTED DRAWING -1 DWG TO MATCH CAM FILE PER G.E.	-	8/9/11	RJC	RW
9	SEPERATED ASSY INTO RBH9928(ASSY), RBH9928-1(GAUGE), RBH9928-2(TAB BENDER)	-	5/24/13	BIM	EB
J	TEMPLATE UPDATED, INCORPORATED -1 & -2 CHANGES	17-730	17.10.31	VM	WM



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 168326 MJS
17-11-20

- NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) SPEC: N/A
5) BREAK ALL SHARP EDGES: N/A
6) IDENTIFICATION: N/A

DART AEROSPACE Hawkebury, Ontario, Canada	
TITLE TAB BENDER WITH PLASTIC BLOCK	
DWG NO. RBH9928	REV J
DESIGN BY: VM 10/31/2017	CHK: J 10/31/2017
DRAWN BY: VM 11/07/2017	CHK: J 11/07/2017
CHECKED: SAC 11/08/2017	CHK: J 11/08/2017
INFO. APPR: WDP 11/10/2017	CHK: J 11/10/2017
APPROVED: VM 11/15/2017	CHK: J 11/15/2017
DATE: 11/17/2017	CHK: J 11/17/2017
SCALE: NTS	WEIGHT: N/A
SHEET 1 OF 1	
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